

## Series G Strain Gages

- strain gages for the manufacture of transducers
- lacksquare nominal resistance 120  $\Omega$  and 350  $\Omega$  are available
- carrier material: glass fibre reinforced phenolic resin measuring grid material: Constantan

ctrain gage construction		foil strain gage complete with embedded measuring grid
strain gage construction measuring grid material thickness	μm	Constantan foil 3.8 or 5. depending on strain gage type
carrier material base thickness cover thickness connections	μm μm	polyimide $35 \pm 10$ $25 \pm 8$ nickel plated Cu leads, 0.2 bzw. $0.3 \times 0.06 \times 30$ mm
nominal resistance resistance tolerance gage factor nominal value of gage factors gage factor tolerance for 0.6 mm and 1.5 mm measuring grid length	Ω %	120 oder 350, depending on strain gage type ± 0.35 <sup>2)</sup> approx. 2 specified on each package ± 1.5
for $\geqq$ 3 mm measuring grid length temperature coefficient of the gage factor nominal value of temperature coefficient of gage factor	% 1/K	$\pm$ 0.7 approx. (115 $\pm$ 10) $\cdot$ 10-6 specified on each package
reference temperature operation temperature range	°C	23
for static, i.e. zero point related measurements for dynamic, i.e. not zero point related measurements	°C °C	- 70 + 200 - 200 + 200
transverse sensitivity within reference temperature range using adhesive Z 70 on strain gage type LG 11-6/120	0/0	- 0.1
temperature variation temperature variation acc. to selection, adjusted to thermal expansion coefficient $\alpha$	- 114	specified on each package
lpha for ferritic steel $lpha$ for aluminum other temperature variation adjustment on request	1/K 1/K	10.8 · 10-6 23 · 10-6
temperature variation tolerance adjustment of temperature variation within range	1/K ∘C	± 0.3 · 10-6 -10 + 120
mechanical hysteresis <sup>1)</sup> at reference temperature and strain $\epsilon$ = $\pm$ 1000 $\mu$ m/m strain gage type LG 11-6/120		
at 1st load cycle and adhesive EP 250 at 3rd load cycle and adhesive EP 250 at 1st load cycle and adhesive X 60	μm/m μm/m μm/m	0.5 0.5 3
at 3rd load cycle and adhesive X 60 at strain gage type LG11-3/350 at 1st load cycle and adhesive Z 70	μm/m μm/m	1.6
at 3rd load cycle and adhesive Z 70	μm/m	0.8
maximum elongation <sup>1)</sup> at reference temperature using adhesive Z 70 on strain gage type LG 11-6/120		
strain limit $\epsilon$ for positive direction strain limit $\epsilon$ for negative direction	μm/m μm/m	20 000 ( ≜ 2 %) 50 000 ( ≜ 5 %)
fatigue life <sup>1)</sup> at reference temperature using adhesive Z 70 on strain gage type LG 11-6/120		
stress cycle value $L_w$ at alternating strain $\epsilon_w = \pm 1000 \ \mu\text{m/m}$ and zero zero point drift $\Delta \epsilon_m \le 300 \ \mu\text{m/m}$ $>> 10^7$ $\Delta \epsilon_m \le 30 \ \mu\text{m/m}$ $3 \cdot 10^6$		
at strain gage typ $^{\text{m}}$ LG11-6/350 $\Delta \ \epsilon_{\text{m}} \leqq 300 \ \mu\text{m/m} >> 10^7$ $\Delta \ \epsilon_{\text{m}} \leqq 30 \ \mu\text{m/m} \qquad \qquad 3 \cdot 10^6$		
minimum radius of curvature, longitudinal and transverse, at reference temperature	mm	3
usable bonding materials cold curing adhesives hot curing adhesives		Z 70; X 60; X 280 EP 250; EP 310