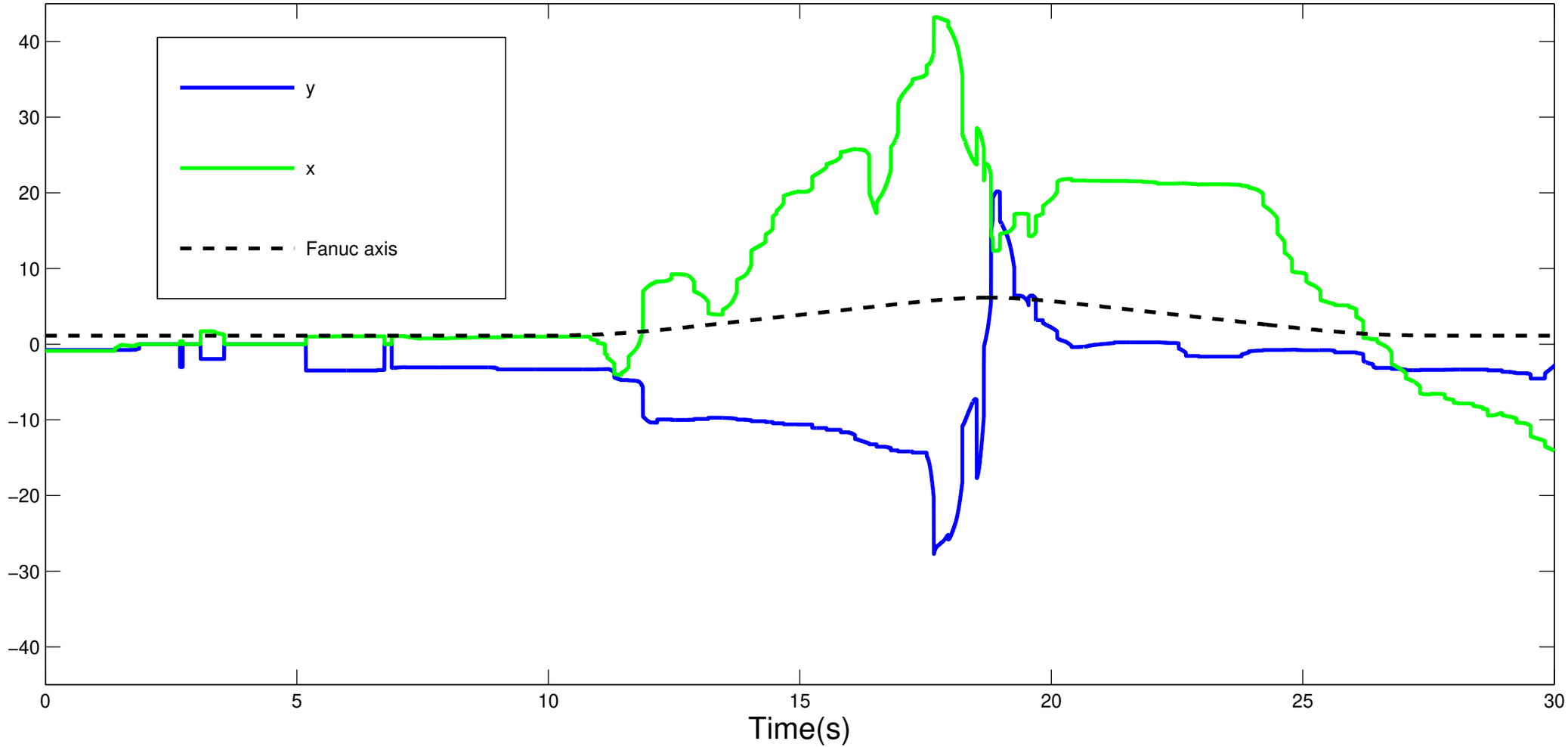
y
x
Fanuc axis
40
30
20
10
0
−10
−20
−30
−40
0
5
10
15
20
25
30
Time(s)