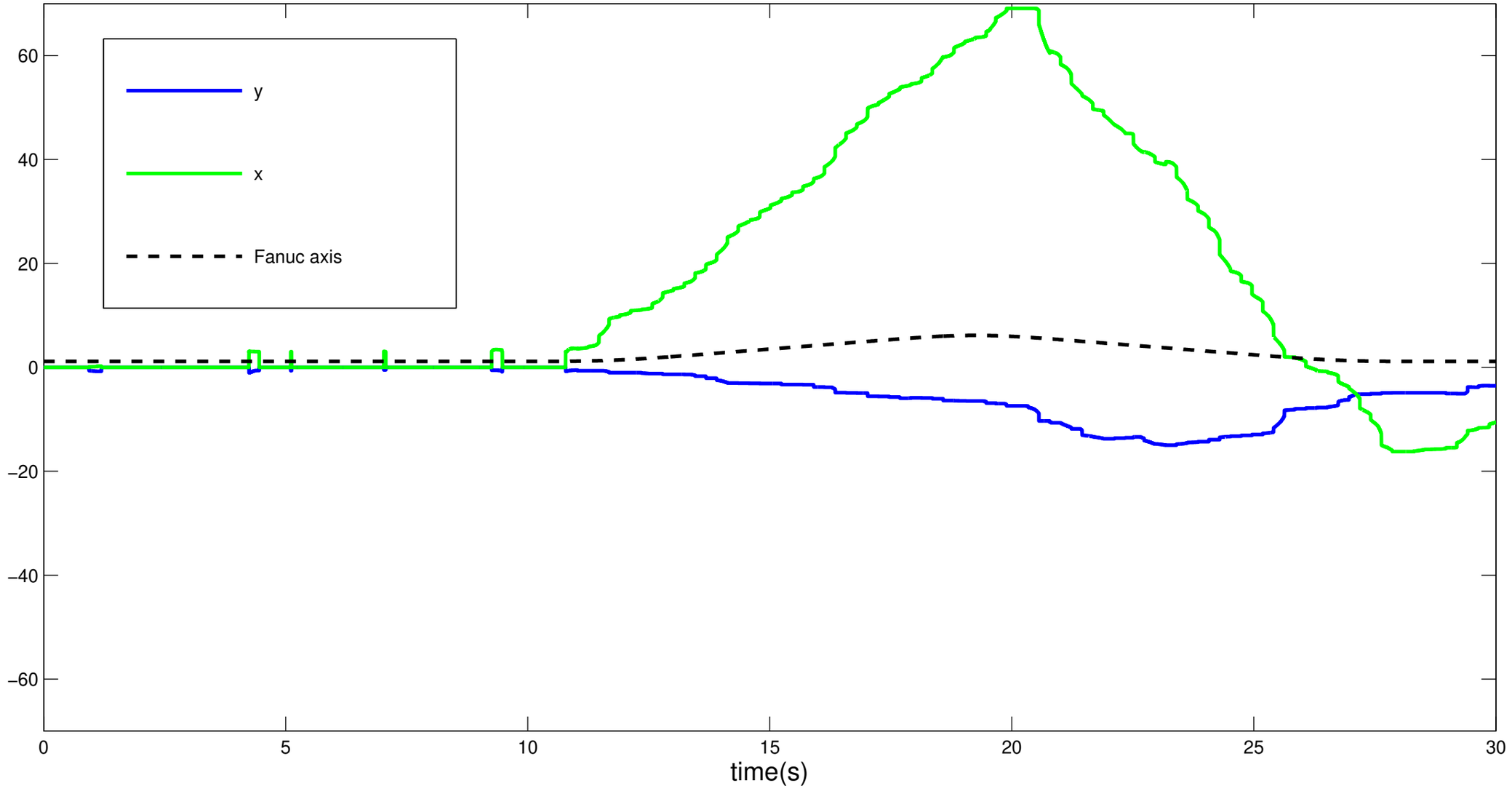
y
x
Fanuc axis
60
40
20
0
−20
−40
−60
0
5
10
15
20
25
30
time(s)