MITSUBISHI

PROGRAMMABLE CONTROLLER

User's Menual

High speed counter module type A1SD61 (Hardware)

INTRODUCTION

Thank you for choosing the Mitsubishi MELSEC-A Series of General Purpose Programmable Controllers Please read this manual carefully so that the equipment is used to its optimum A copy of this manual should be forwarded to the end User

MITSUBISHI ELECTRIC

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A MITSUBISHI ELECTRIC CORPORATION

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Specifications subject to change without notice

1. GENERAL DESCRIPTION

GENERAL DESCRIPTION

This manual describes specifications, handling and wiring of an A1SD61 high speed counter module (hereinafter referred to as the A1SD61)

11 Related Manual

 A1SD61 user's manual (IB-66337)
 Describes details of specifications, functions and programming of an A1SD61

2. SPECIFICATIONS

SPECIFICATIONS

21 General Specifications

ltem	Specifications							
Operating ambient temperature	0 to 55 °C (See the important notice described below)							
Storage ambient temperature	-20 to 75 °C	−20 to 75 °C						
Operating ambient humidity	10 to 90 %R	10 to 90 %RH, non-condensing						
Storage ambient humidity	10 to 90 %R	10 to 90 %RH, non-condensing						
· · · -		Frequency	Acceleration	Amplitude	Sweep Count			
Vibration resistance	Conforms to JIS C 0911	10 to 55 Hz	_	0 075 mm (0 003 inch)	10 times			
		55 to 150 Hz	9 8 m/s ² (1 g)		(1 octave/ minute)			
Shock resistance	Conforms to *2JIS C 0912 (98 m/s2 (10 g) x 3 times in 3 directions)							

ltem	Specifications Specific Specif
Noise durability	By noise simulator of 1500 Vpp noise voltage, 1 µs noise width and 25 to 60 Hz noise frequency
Dielectric withstand voltage	1500 VAC for 1 minute across AC external terminals and ground 500 VAC for 1 minute across DC external terminals and ground
Insulation resistance	$5~M\Omega$ or larger by 500 VDC insulation resistance tester across AC external terminals and ground
Grounding	Class 3 grounding; ground to the panel if proper grounding is not available.
Operating ambience	Free of corrosive gases and oil mist. Dust should be minimal.
Cooling method	Self-cooling

REMARKS

- (1) One octave marked *1 indicates a change from the initial frequency to double or half frequency For example, any of the changes from 10 Hz to 20 Hz, from 20 Hz to 40 Hz, from 40 Hz to 20 Hz, and 20 Hz to 10 Hz are referred to as one octave
- ^{*2}JIS: Japanese Industrial Standard

IMPORTANT

Restriction for UL standard approved products

In order to be recognized as UL listed products, the following restrictions apply;

- (1) Operating ambient temperature is limited from 0 to 50 °C
- (2) A class 2 power supply recognized by the UL standard must be used

22 Performance Specifications

ltem			Specifications	
Counting speed selection pin		50K side	10K side	
Number of occupied I/O points		32		
Number of channels		1		
Phase		1-phase an	d 2-phase inputs	
Count input signal	Signal levels (¢A and ¢B)	5 VDC 12 VDC 24 VDC	2 to 5 mA	

	tem		Sp	ecifications		
	Maximum counting	1-phase input	50K pps	10K pps		
	speed *1	2 phase input	50K pps	7K pps		
	Counting range		ned binary 648 to 21474	83647		
Counter	Туре	Equipped with UP/DOWN preset counter and ring counter functions				
	Minimum pulse width that can be counted *2	Unit: µsec Unit 100 142				
	Comparison range	32-bit sign	ned binary			
Limit switch output	Comparison result	dog OFF	address ct operation:	dog ON address ≤ count value ≤ dog OFF address ≤ count value		
External	Preset	12/24 VD	C 3/6 mA			
input	Function start	5 VDC 5 mA				
External output	Comparison output Transistor (open collector) output 12/24 VDC 0.1 A/point 0.8 A/common					
Power consu	mption	5 VDC 0.35 A				

^{*1} The counting speed is influenced by the pulse leading edge/fall time. The following counting speeds are possible. It a pulse is counted with a leading edge/fall time that is too long, a counter error may be caused.

 $^{^{\}circ}2$ Adjust so that the leading edge/fall time of the input is 5 µsec or less, Duty ratio: 50 %

Counting Speed Setting Pin	5	oK	10K		
Leading Edge/Fall Time	Leading 1-phase e/Fall Time input		1-phase input	2-phase input	
t=5 µsec or less	50K pps	50K pps	10K pps	7K pps	
t=50 µsec or less	5K pps	5K pps	1К ррв	700 pps	
t=500 μsec	-		500 pps	250 pps	



23 Functions

Function		Description				
Preset		Change the present value of the counter				
		The preset operation can be done either by a sequence program or by an external preset input				
Ring counter Counting alternates between the preset value and the counter value.		 Counting alternates between the preset value and the ring counter value. 				
Limit switch output		Output an ON/OFF signal in a specified output status, comparing it with the present value of the limit switch output command counter.				
	Latch counter	Stores the present value of the counter when the signal of the counter function selection start command is input.				
Counter function		 After inputting the signal of the counter function selection start command, the input pulse is counted during a specified period and stored in the buffer memory. 				
selection	Periodic pulse counter	 While inputting the signal of the counter function selection start command, the input pulses are stored in the buffer memory at specified intervals. 				
Count disable		Stops counting pulses while the count enable command is ON				

Counter function selection means that only one out of the 4 functions can be used

24 External Devices Interfaces

input/ Output	Internal Circuit	Terminal No	Signal Name	Operat- ing Status	input Voltage (Guaran- teed Value)	Operat- ing Current
		1	Phase A pulse input 24 V	ON	21 6 to 26 4 V	2 to 5 mA
	4.7 KΩ input 1/4 W voltage setting parting 1/4 W 470 KΩ 1/4 W			OFF	5 V or lower	0 1 mA or lower
			Phase A pulse input 12 V	ON	10 8 to 13 2 V	2 to 5 mA
Input				OFF	4 V or lower	0 1 mA or lower
			Phase A pulse input 5 V	ON	4 5 to 5 5 V	2 to 5 mA
				OFF	2 V or lower	0 1 mA or lower
	<i>ν</i> ŧ	2	СОМ			

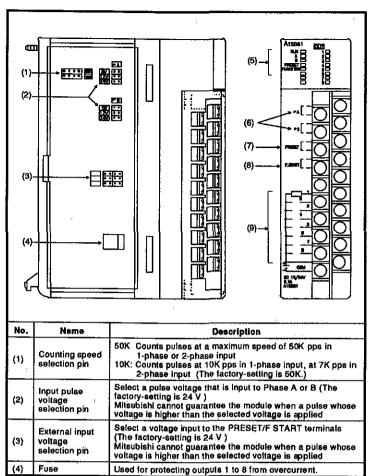
input/ Output	Internal Circuit	Terminal No	Signal Name	Operat- ing Status	Input Voltage (Gueran- teed Value)	Operat- ing Current
			Phase B pulse	ON	21 6 to 26.4 V	2 to 5 mA
	0.4		input 24 V	OFF	5 V or lower	0 1 mA or lower
	Pulse 4.7 KΩ input 1/4 W voltage	3	Phase B pulse	ON	10 8 to 13 2 V	2 to 5 mA
	setting 22 KΩ pin		input 12 V	OFF	4 V or lower	0 1 mA or lower
	1/4 W	1	Phase B pulse	ON	4 5 to 5.5 V	2 to 5 mA
	470 KΩ 1/4 W	70 KΩ 1/4 W	input 5 V	OFF	2 V or lower	0 1 mA or lower
	" * 	4	СОМ			
	Exter- nal input voltage	5	Preset input 12 V/24 V	ON	10 2 to 26.4 V	2 to 6 mA
				OFF	2 V or lower	0 1 mA or lower
Input	4.7 KΩ setting 1/4 W pin		Preset input	ON	4 5 to 5 5 V	3 5 to 5.5 mA
	680 KΩ 1/4 Ω		5 V	OFF	1 5 V or lower	0 1 mA or lower
	** <u>V</u>	6	сом	Res- ponse time	OFF → ON 1 msec or less	ON → OFF 3 5 msec or less
			Function start	ON	21 6 to 26.4 V	2 to 5 mA
	Exter-		input 24 V	OFF	5 V or	0.1 mA or lower
Input	nal	7	Function start	ON	10 8 to 13,2 V	2 to 5 mA
	4.7 KΩ input 1/4 W voltage 1/4 W setting 22 KΩ pin 1/4 W	7	input 12 V	OFF	4 V or lower	0.1 mA or lower
		-	Function start	ON	4 5 to 5.5 V	2 to 5 mA
			input 5 V	OFF	2 V or lower	0.1 mA or lower
	~ []	8	сом	Res- ponse time	OFF → ON 1 msec or less	ON → OFF 1 msec or less

input/ Output	Internal Circuit			Terminal No	Signal Name	Operat- ing Status	input Voltage (Guaran- teed Value)	Operat- ing Current	
		_ *		11	OUT 1	Operating		an 1/	
	*K			12	OUT 2	10 2 to 30 V Rated current: 0 5 A			
	ut		-	13	OUT 3	Rated voltage: 0 1 A/point 0 8 A/common Maximum rush current			
		5	-	14	OUT 4	0 6 A 10 msec Maximum voltage drop at ON:			
Output			-	15	OUT 5	0.7 1.3 Response time OFF → ON: 1 r 0.3 ON → OFF 1 r	07 V(1	7 V(TYP) 3 V(MAX) msec (MAX) 3 msec (MIN) msec (MAX)	
			-	16	OUT 6		N: 1 msec		
			_	17	OUT 7		F 1 msec		
		_	-	18	OUT 8	0 3 mse		ec (MIN)	
	<u> </u>		19	12/24 V	Input voltage: 10 2 to 30 Current consumption				
	L		L _{PH}	20	٥٧		8 mA	24 VDC)	

In the preset input and function start input, the same external input voltage setting pin is used

3. NOMENCLATURE

NOMENCLATURE



No.	Name		Description
(5)	LED	RUN	Lit when the module operates normally Flashes when a data write error has occurred OFF when a watchdog timer error has occurred
	indicators	φА	Lit when voltage is applied to phase A pulse input terminal
	φB		Lit when voltage is applied to phase B pulse input terminal
	LED	PRE- SET	Lit and latched when voltage is applied to the PRESET terminal OFF when external preset detection reset signal (Y16) is turned ON.
(5)	(5) Indicators	FUNC TION	ON when voltage is applied to the F START terminal
		O/Ps 1 to 8	ON when a corresponding limit switch is turned ON by the limit switch output function. OFF when the limit switch is turned OFF
(6)	φ Α /φΒ		Pulse input terminals (∳B is used as decrement count command.)
(7)	PRESET		The terminal in which voltage is applied when a preset is executed from an external device.
(8)	FSTART		The terminal in which voltage is applied when a counter function selection is executed
(9)	OUTs 1 to	8	An external output terminal used for limit switch output.

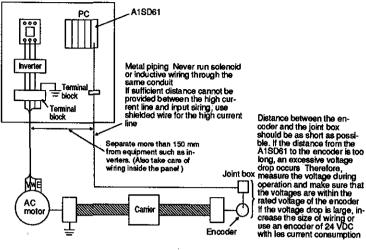
4. WIRING

WIRING

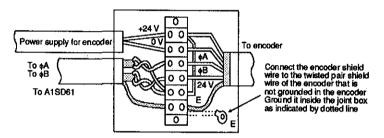
41 Wiring Precautions

- (1) For a high-speed pulse input, take the following counter measures against noise:
 - (a) Be sure to use shielded twisted pair cables Also, make sure they are grounded to the earth
 - (b) Do not run a twisted pair cable in parallel with power cables or other I/O lines which may generate noise Run cables at least 150 mm (5 91 in) away from the above-mentioned lines and over the shortest distance possible

- (2) For 1-phase input, connect count input signal to phase A only
- (3) If the A1SD61 picks up pulse noise, it will count incorrectly
- (4) The specific measures against noise are shown below:

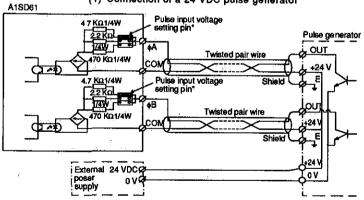


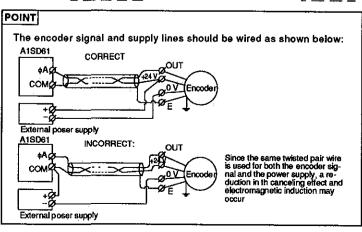
Ground twisted shielded wire on the encoder side (joint box) (This is a connection example for 24 V send load)



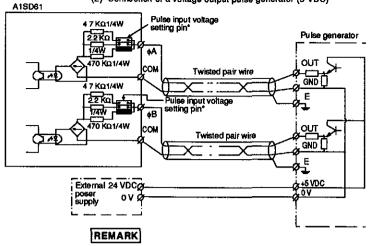
4.2 Wiring example for the connection with the open collector output pulse generator

(1) Connection of a 24 VDC pulse generator

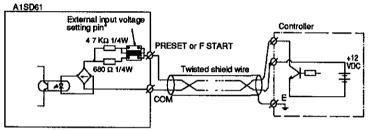




REMARK

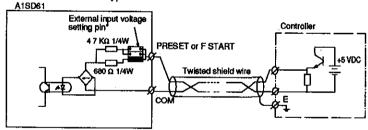


- (1) * Set the pulse input voltage setting pin to the position
- 4 3 Wiring Example for the Connection of a Controller to External Input Terminals (PRESET and F START)
 - (1) When a controller (sink load type) is supplied with 12 V:



This diagram assumes that the internal circuit is set to PRESET

(2) When a controller (source load type) is supplied with 5 V:

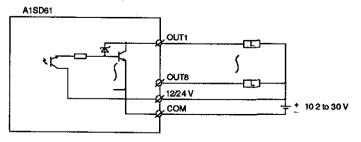


This diagram assumes that the internal circuit is set to PRESET

4 3 1 Wiring examples at external output terminals (OUTs 1 to 8)

To use an external terminal, the internal photocoupler should be activated

For this example, 10 2 to 30 VDC external power is necessary Connection methods are as follows:

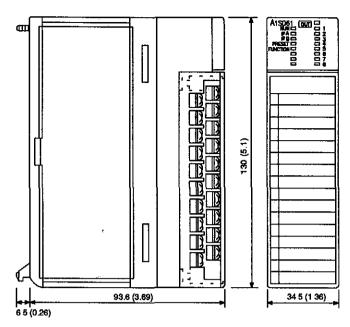


REMARK

(1) * Set the pulse input voltage setting pin to the position

5. OUTSIDE DIMENSIONS

5 OUTSIDE DIMENSIONS



Unit: mm (in)

Item	Specifications
Weight (kg) (lb)	0 27 (0 60)

REVISIONS

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Jun, 1994	

IMPORTANT

- (1) Design the configuration of a system to provide an external protective or safety interlocking circuit for the PCs
- (2) The components on the printed circuit boards can be damaged by static electricity, so avoid handling them directly if it is necessary to handle them take the following precautions
 - (a) Ground human body and work bench
 - (b) Do not touch the conductive areas of the printed circuit board and its electrical parts with non-grounded tools etc

Under no circumstaces will Mitsubishi Electric be liable or responsible for any consequential damage that may arise as a result of the installation or use of this equipment

All examples and diagrams shown in this manual are intended only as an aid to understanding the text, not to guarantee operation. Mitsubishi Electric will accept no responsibility for actual use of the product based on these illustrative examples.

Owing to the very great variety in possible applications of this equipment, you must satisfy yourself as to its suitability for your specific application